

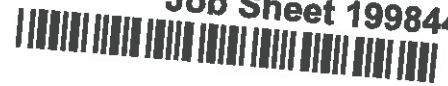


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D4150-041

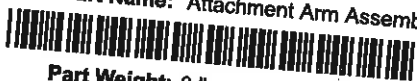
Job Sheet 199844



Part No: D4150-041

Job Qty: 4 pcs

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Job Created: 9/3/19

Due Date: 9/27/19

Type: Stock

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Priority: Medium

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/27/19		0.00	0.11	Small Fab - 1		SEP 26 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	9/27/19		0.00	0.00	QC 5 - 10		SEP 26 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	9/27/19		0.00	0.00	Packaging 3 - 1 - B4B		SEP 26 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

DAS

9-89

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC ST081
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	9/27/19	0.00 0.00	QC 21 - SA - 21	DAG	
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-53	SEP 27 2019

Part Op 100 - (Small Fab)

Descriptions: 110 - QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	2198107
D4150-1	Arm	4 pcs (1 ea)	100-Small Fab - 1	2195035
D4150-3	Arm Plate	8 pcs (2 ea)	100-Small Fab - 1	2111351
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	2203262
NAS1149C0332R	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1	211548

193804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C13A	8	33	0
	D4150-1	4	26	0
	D4150-3	8	8	0
	MS21043-3	8	756	0
	NAS1149C0332R	16	1,710	0

Part Specifications

Specifications could not be found.

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	
Date :		Sequence #:		QTY Affected :		MRB (QS1042)	
Description Work Order Deviation				Disposition			
Root Cause				FAULT CATEGORY			
Operator ☐				Contamination ☐			
Manufacturing Process ☐				Misaligned/off center ☐			
Equip/Tooling ☐				BOM/Route ☐			
Handling/Preservation ☐				Broken/Damage/Defect ☐			
Material ☐				Incomplete/Unclear Instructions ☐			
Product Improvement ☐				Drill Holes ☐			
Process Improvement ☐				Fit/Function ☐			
Human Factors ☐				Other/Details:			
Pressure/Forced ☐				Power Loss/Surge ☐			
Bending ☐				Folio/Program ☐			
Crushing ☐				Grain Direction ☐			
Cracks ☐				Weld ☐			
Crimp/Kink/Ripple/Wave/Twist ☐				Wrong Stock Pulled ☐			
Marks/Chatter ☐				Out of Sequence ☐			
Mislabeled ☐				Off-set/Set-up ☐			
				Positioned Wrong ☐			
				Outside Tolerance ☐			
				Drawing ☐			
				Finish ☐			
				Part Lost/Missing ☐			
				Misread ☐			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			